

Ship 03/24

Work Order ID 142953

142953

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Monday, March 14, 2016 12:31:08 PM

Item ID: D212-725-1-255

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Union

Start Date: 3/15/2016 Start Qty: 2.00

2

Cust Item ID:

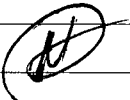
Required Date: 3/23/2016 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals:

Process Plan: 

Date: 16-3-23

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D4066	B

100	Manufacture as per dwg	0.00							
-----	------------------------	------	--	--	--	--	--	--	--

100

Mill Conv

Memo

0.00

Conventional Milling Machine

2  J.C.L. 16-03-24

110	QC6- Inspect dimensions to drawing	0.00							
-----	------------------------------------	------	--	--	--	--	--	--	--

110

QC

Memo

0.00

Quality Control

2  DAS 38 9-89
MAR 24 2016

120	Identify as per dwg & Stock Location: <u>S-512</u>	0.00							
-----	--	------	--	--	--	--	--	--	--

120

Packaging

Memo

0.00

Packaging

2  DAS 6 9-89
MAR 24 2016

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Page 2

Item ID: D212-725-1-255

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Union

Start Date: 3/15/2016 Start Qty: 2.00 ***2***

Cust Item ID:

Required Date: 3/23/2016 Req'd Qty: 2.00 ***2***

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130

QC21- Final Inspection - Work Order Release

0.00

130

QC

Memo

0.00

Quality Control

MC

MAR 24 2016

MC MAR 24 2016

Picklist Print

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Work Order ID: 142953

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Parent Item: D212-725-1-255

D212-725-1-255

Parent Item Name: Union

Start Date: 3/15/2016

Required Date: 3/23/2016

Start Qty: 2.00

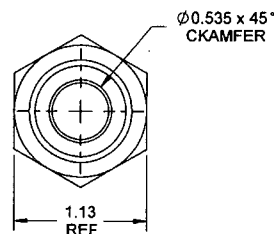
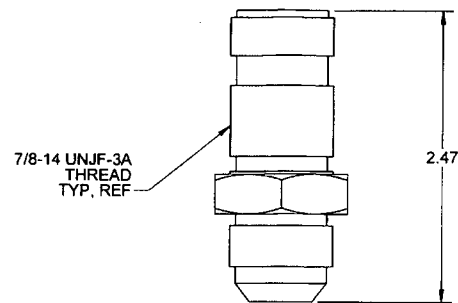
Required Qty: 2.00

Comments: IPP REV:A 11.09.14 new issue DD verf:EC

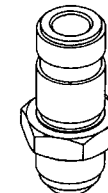
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN832-10J		Purchased	No			100	Each	0.0000	1	2			
AN832-10.J									**				
Union													

M134465 X2

24 16.3.24



D212-725-1-255 UNION
(MAKE FROM AN832-10J)



RELEASED
2011-08-25

NOTES:

- 1) MATERIAL: MAKE FROM AN832-10J UNION
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.31 lbs

Handwritten: 16-3-14
142953

B	D212-725-1-255 WAS D4066-1 (ZN B4-1)	RF	11.02.24
A	NEW ISSUE	RF	10.04.13
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. B
MFG. APPR.	<i>[Signature]</i>	D4066	SHEET 1 OF 1
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	UNION	NTS
DATE	11.02.24	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	